

# GOVT. POLYTECHNIC, BHADRAK

SUB: - Design of Machine Elements

BRANCH - Mechanical Engg../ 5<sup>th</sup> Sem.

Internal Assessment Test - 2022 (Winter)

Full Mark=20

(Time-1hr)

1.

**Answer all the questions.**

- (a) What do you mean by Machine Design?
- (b) State the mechanical properties of Ferrous Metals.
- (c) Draw the stress-strain curve for Mild Steel and identify its each point.
- (d) Define Fracture give a suitable example.
- (e) Define Welding?

5\*2=10

- b.
- h. What is personal protective equipment?
- i. Define entrepreneurship.
- j. Write the difference between patents and copyrights?

# INTERNAL ASSESMENT



GOVT. POLYTECHNIC, BHADRAK

Session - 2022 - 2023

Name: SHUBHRANSU SEKHAR SAHOO

Branch: MECHANICAL SEMESTER 5th

SUBJECT: DESIGN OF MACHINE ELEMENTS

REGD. NO.: F20157004054

*Chiranjivi Patra*  
Signature of Invigilator

Full Mark : \_\_\_\_\_

20

Mark Obtain : \_\_\_\_\_

19

Signature of Examiner : \_\_\_\_\_

Signature of Student : \_\_\_\_\_

INDIAVALEEM

①

② → The machine design is defined as the process of selection of the material, size, shape, and arrangement of mechanical element for the machine whose performance the given task without the failure.

→ In other words the machine design and mechanical design is developing new ideas to create the machine and the ideas given by planning and the drawing.



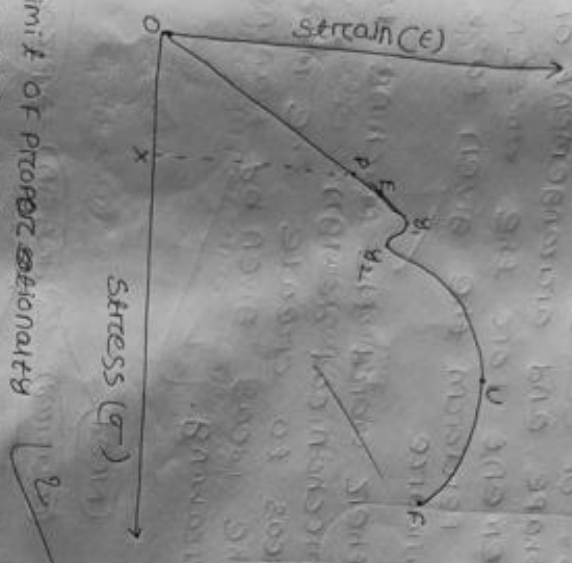
③

→ When the material is certain content is available then it is called Ferrous metals. Eg mild steel

→ The mechanical properties are:

- ① Ductility
- ② Malleability
- ③ Low resistance to corrosion
- ④ Brittle ness
- ⑤ Elasticity
- ⑥ Toughness
- ⑦ Hardness
- ⑧ Stiffness

① Stress - Strain curve, for mild steel



- P - Limit of Proportional Elasticity
- E - Elastic Limit
- ~~Y<sub>1</sub> - Upper Yield Point~~
- Y<sub>1</sub> - Upper Yield Point
- Y<sub>2</sub> - Lower Yield Point
- U - Ultimate Stress (Point)
- V - Failure Point (Breaking Point)

②

The fracture is defined as when the material is in external load and it is shown the less elastic deformation before fracture is called fracture.

- The example of fracture
- Fracture by ductility
- Fracture by brittle yielding
- Fracture by brittle.

③

~~Welding is a permanent joint~~

Welding is an effective method of making permanent joints between two or more metal parts. Cast iron, steel and alloys, brass and copper are the metals that may be welded easily.

Welding is a permanent joints which is not separated without fracture.

→ Example of welding

- Arc welding
- Gas welding
- Fusion welding



$d = 2.5 \text{ m} = 2.5 \times 10^3 \text{ mm}$   
 $t = 12 \text{ mm}$   
 $\sigma = 85 \text{ N/mm}^2$   
 $\eta = 0.85$

Solution

The length of the welding in oval to the circumference of the gas tank.

The Circumference of gas tank



~~circumference~~

$\Rightarrow L = \pi D$

$\Rightarrow L = \pi \times 2.5 \times 10^3$

$\Rightarrow L = 7853.98 \text{ mm}$

The pressure on the welding.

$P = \sigma \times t \times \eta$

$P = 85 \times 12 \times 0.85$

$P = 6809400.66 \text{ N}$

The Total pressure on the gas tank

$\Rightarrow P_t = \frac{\text{Pressure on welding}}{\text{Internal area}}$

$\Rightarrow \frac{6809400.66}{\pi \times (2.5)^2} = 1.3871 \text{ N/mm}^2$

$\therefore$  The allowable internal pressure is  $1.3871 \text{ N/mm}^2$

(2) Data given  
 $w = 100 \text{ mm}$   
 $h = 10 \text{ mm}$   
 $P_t = 50 \text{ kN} = 50 \times 10^3 \text{ N}$   
 $\tau = 94 \text{ N/mm}^2$

Solution

The length of weld is required for double parallel fillet welds



$\Rightarrow P_t = 1.414 \times h \times L \times \tau$

$\Rightarrow 50 \times 10^3 = 1.414 \times 10 \times L \times 94$

$\Rightarrow L = \frac{50 \times 10^3}{1.414 \times 10 \times 94}$

$\Rightarrow L = 37.61 \text{ mm}$

$\Rightarrow$  Adding 15mm in the length of the welding to start and stop the welding run

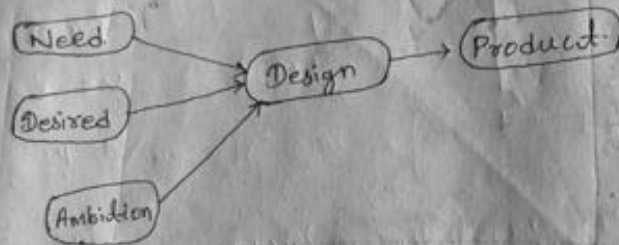
$\Rightarrow$  Total length =  $37.61 + 15 = 52.61 \text{ mm}$

$\therefore$  The length required for welds is  $52.61 \text{ mm}$

Q-1-a.

→ The machine design is defined as the process of selection of the material, size, shape, and arrangement of mechanical element for the machine whose perform the given task without the failure.

→ In other word the machine design and mechanical design is developing new ideas to create the machines and the ideas given by planning and the drawing.



Q-1-b.

→ When the material is iron contain is available then, it is called Ferrous metals.

e.g. - Mild steel

→ The mechanical properties are.

(i) Ductility

(ii) Malleability

(iii) Low resistance to corrosion

(iv) Brittleness

(v) Elasticity

(vi) Toughness.

(vii) Stiffness

(viii) Hardness.

Q-1-c

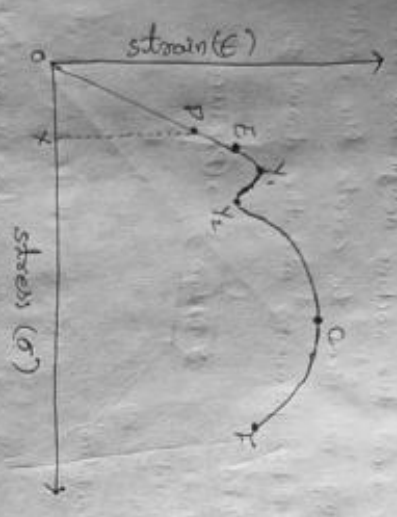
stress - strain curve for mild steel

P = Limit of proportionality

E = Elastic limit.

$\sigma_u$  = Upper yield point  
 $\sigma_L$  = Lower yield point  
 $\sigma_u$  = Ultimate stresses

F = Failure point (Breaking point)



Q-10

→ The fracture is defined as when the material is in critical load and it is shown the less elastic deformation before fracture is called fracture

→ The examples of fracture

- Fracture by ductility
- Fracture by general yielding
- Fracture by brittle.

Q-11

→ Welding is an effective method of making permanent joints between two or more metal parts.

→ Cast iron, steel and alloys - Brass and copper are the metals that may be welded easily.

$$F_R = \frac{6800400 \cdot 66}{\pi \times (2.5 \times 10^{-2})^2}$$

$$= 1.2871 \text{ N/mm}^2$$

∴ The allowable internal pressure is 1.2871 N/mm<sup>2</sup>

Data given:

$w = 1000 \text{ mm}$

$h = 10 \text{ mm}$

$P_R = 50 \text{ kN} = 50 \times 10^3 \text{ N}$

$\tau = 94 \text{ N/mm}^2$



Solution:

The length of weld is required for double parallel fillet weld.

$$\Rightarrow P_R = 1.414 \times h \times L \times \tau$$

$$\Rightarrow 50 \times 10^3 = 1.414 \times 10 \times L \times 94$$

$$\Rightarrow L = \frac{50 \times 10^3}{1.414 \times 10 \times 94}$$

$$\Rightarrow L = 37.61 \text{ mm}$$

→ Adding 15 mm in the length of the welding to start & stop the welding run.

$$\Rightarrow \text{Total Length} = 37.61 + 15$$

$$= 52.61 \text{ mm}$$

∴ The length required for weld is 52.61 mm.



→ Welding is a permanent joints, which is not separated without fracture.

→ Example of welding.

- Arc welding
- Gas welding
- Fusion welding
- Resistance welding.

3. Data given :-

$$d = 2.5 \text{ m} = 2.5 \times 10^3 \text{ mm}$$

$$t = 12 \text{ mm}$$

$$\sigma_t = 85 \text{ N/mm}^2$$

$$\eta = 0.85$$

Solution :-

The length of the welding is equal to the circumference of the gas tank.

The circumference of gas tank

$$L = \pi D$$

$$\Rightarrow L = \pi \times 2.5 \times 10^3$$

$$\Rightarrow L = 7853.98 \text{ mm}$$

The pressure on the welding,

$$P = \sigma_t \times L \times t \times \eta$$

$$P = 85 \times 7853.98 \times 12 \times 0.85$$

$$P = 6809400.66 \text{ N}$$

The total pressure on the Gas tank.

$$\Rightarrow P_t = \frac{\text{Pressure on welding}}{\text{Internal area}}$$

